



**MODEL 175 & 575 MPC ROLL MARKING MACHINE**

MODEL 175 MPC STAMPING FORCE RANGE IS FROM 500 TO 14,000 LB.

MODEL 575 MPC STAMPING FORCE RANGE IS FROM 1000 TO 28,000 LB.

BOTH MODELS ARE MICROPROCESSOR CONTROLLED AND HAVE A TABLE CYLINDER STROKE OF 1/2 INCH. ALSO THREE MODES OF OPERATION:

- \*\*ROLL MARKING
- \*\*PRESS ACTION
- \*\*SET UP MODE

**DIMENSIONAL DATA**

MODEL No.	DIM "A" DIE SPACE	DIM "B" THROAT CLEARANCE	DIM "C" BETWEEN UPRIGHTS	DIM "D" TABLE HEIGHT	DIM "H" OVERALL HEIGHT
175/575-10	10"	3 1/2"	18"	42"	68 5/8"
175/575-12	12"	3 1/2"	18"	42"	70 5/8"
175/575-14	14"	3 1/2"	18"	42"	72 5/8"
175/575-24	24"	3 1/2"	18"	42"	82 5/8"
175/575-10S	10"	9"	18"	42"	68 5/8"
175/575-S					

**NOTES:**

- 1) FOR STANDARD FRAME SEE DRAWING 9384-32(D)
- 2) FOR VARIABLE THROAT FRAME SEE DRAWING 9384-38(D)

<b>GEO. T. SCHMIDT DIV.</b>		MARKING TOOLS AND MACHINERY	4121 N. HOWARD ST. CHICAGO, IL 60648
TOLERANCE UNLESS OTHERWISE SPECIFIED DIM. NUMBERS ±0.000 ONE PLACE DECIMALS ±0.060 TWO PLACE DECIMALS ±0.015 THREE PLACE DECIMALS ±0.003 ANGLE/PL. DIMS ±1°	ALL COMPONENTS MADE FROM THIS DRAWING ARE TO BE CLEARLY STAMPED WITH DRAWING NUMBER AND DETAIL NUMBER	<b>MODEL 175 &amp; 575 MPC</b>	
S.D.		<b>DIMENSIONAL DATA</b>	
PART MUST BE CLEAN AND FREE OF BURRS	CHECKED BY: <b>M. Dee</b>	DATE: <b>08/21/89</b>	<b>9384-33(D)</b>
SCALE: <b>0.25=1</b>			